

UNITED STATES PATENT AND TRADEMARK OFFICE  
**CERTIFICATE OF CORRECTION**

PATENT NO. : 6,818,106 B2  
APPLICATION NO. : 10/713798  
DATED : November 16, 2004  
INVENTOR(S) : LeRoy E. D'Astolfo and Calvin Bates

Page 1 of 1

It is certified that error appears in the above-identified patent and that said Letters Patent is hereby corrected as shown below:

Column 7, line 27: replace "birth line" with --bath line--

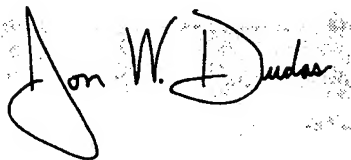
Column 8, line 13: remove "." after "1000° C"

Column 8, line 31: replace "tile molten" with --the molten--

Column 8, line 41, replace "claim 10, wherein" with --claim 8, wherein--

Signed and Sealed this

Tenth Day of April, 2007

A handwritten signature in black ink, appearing to read "Jon W. Dudas", is written over a faint, circular embossed seal of the United States Patent and Trademark Office.

JON W. DUDAS  
*Director of the United States Patent and Trademark Office*